

6/7/2018

[Dart Hawkesbury] Job Sheet - David, Logan



Dart Aerospace Ltd.
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Hawkesbury, ON
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Canada

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RBW6505G00831-3G-11**Job Sheet 178825****Part No:** RBW6505G00831-3G-11**Job Qty:** 9 ea**Part Name:** Back Plate**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** High**Job Created:** 6/7/18**Job Tracking No:****Due Date:** 6/4/18**Created By:** Logan David**Type:** SOLD**Description:****Note:** URF17-785 DWG RBW6505G00831-3G Rev2 IPP Rev A 17.11.21 New issue DP Verify DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	9 Ea	6/4/18	6/4/18	0.00	0.00	Start Up Waterjet		2 18/06/12
100	Waterjet	9 pcs	6/4/18	6/4/18	0.00	0.90	Waterjet 2 OMAX		2 18/06/12
110	QC	9 pcs	6/4/18	6/4/18	0.00	0.00	QC2		2 18/06/12
120	QC	9 pcs	6/4/18	6/4/18	0.00	0.00	QC8-6		38
121	HandFinish	9 pcs	6/4/18	6/4/18	0.00	1.80	HandFinish7		BEB 18-06-20 GA133
130	Packaging	9 pcs	6/4/18	6/4/18	0.00	0.00	Packaging2		SP18-06-22
210	QC21-SA	9 Ea	6/4/18	6/4/18	0.00	0.00	QC21		21 JUN 25 2018

Part Op 90 - See engineering for material sign off (MT-HRS-P)

Descriptions: 100 - 1-Cut as per Dwg (AUGUSTA FOLDER) Dwg Rev: 2 Prog Rev: 2 2-Debur if necessary ***Note
check material surface quality***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.375	Hot Rolled Steel Plate 0.375" (44W)	2.5200 sf (.28 ea)	90-Start up Operation	FM1381616 5017915

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-HRS-P-0.375	3	38	0

Part Specifications

Specifications could not be found.

Plex 6/7/18 4:53 PM dart.logan.david



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Container No: S080770



Part: RBW6505G00831-3G-11

Job No: 178825

Serial No/Batch: S080770

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 06/13/18

Under Review Notification

Raised By: VANESSA MOREL

Product #: DART TOOLING AGUSTA

Date: 17.12.14

Product Name: TROLLEY ADAPTER, TGB SUPPORT

Part Number (D-Part and 9-Digit) (eg. D3535-11) (eg. D3535-25) (eg. D206-642-143)	Drawing or Document & <u>Current</u> Affected Revision for each part listed	"Y" or "N" Required for Each Part Do not leave blank							Reserved ECN Log Number	Instructions Relevant to Each Part (including whether CHG #'s will be affected)
		HOLD SHIPMENT	Red Tag/Quarantine Stock	Advise Customers	Stop Production	Re-Work Stock	IPP Under Review	Product Specifications Under Review ("Bluefiles")		
RBW6505G00831-3G	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-33	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-3	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-5	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-9	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-11	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-13	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-15	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-17	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-19	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-21	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress
RBW6505G00831-3G-23	RBW6505G00831-3G REV 2	N	N	N	N	N	Y	Y	17-785	see engineering for WO currently in progress

Description of Issue: **PRODUCTION CHANGES**

RBW6505G00831-3G-25 / RBW6505G00831-3G REV 2 / N N N N N Y Y 17-785 / see engineering for WO currently in progress

A36 P&O NO AVAILABLE, MATERIAL CHANGED FOR A36/1018/1020 AND BEAD BLAST AFTER MACHINING, THEN WELDED AND SEND TO ZINC PLATED
DEVIATION HAS TO BE SIGN FOR EACH A36 PARTS

Distribution:

VP Operations

Director of Operations

Director Quality Assurance

Director of Engineering

Chief Engineer

Engineering Project Managers

Engineering Clerk

Customer Support Manager

Production Engineers

Production Planners

Purchasing Manager

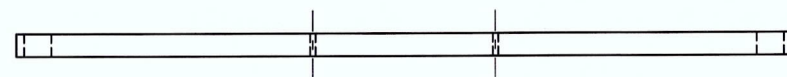
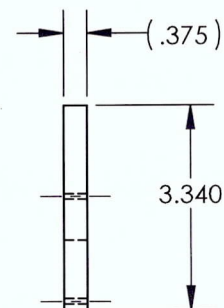
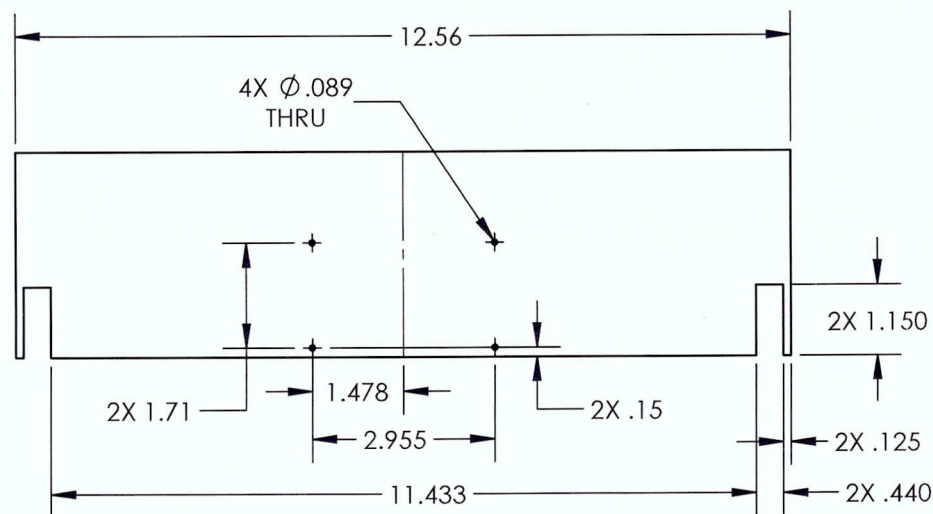
Technical Support

Product Manager - Solutions Provider

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

TEO ATTACHED



(-11)

BACK PLATE

UNDER REVIEW

URF17-785 VM

17.12.14

 RED BARN MACHINE	
TITLE TROLLEY ADAPTER, TGB SUPPORT	
DWG NO. RBW6505G00831-3G-11	REV 2
MAT'L A36 P&O UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± .5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:3	DATE 2/3/2012
SHEET 8 OF 16	

